

## ABSTRACT

A conveyance system, wherein dividable horizontal conveyance units ~~(16a, 16b)~~ are connected to each other through joint plates  $[(120)]$  and a support post  $[(22)]$  and rails  $[(28)]$  of the horizontal conveyance units ~~(16a, 16b)~~ are connected to each other without any step and clearance. A joint conveyance carriage assembly  $[(12)]$  is conveyed by a force applied thereto from annular chains  $[(30)]$  of the horizontal conveyance units ~~(16a) and (16b)~~ through chain presser plates  $[(242)]$ . When the rearmost one of the chain presser plates  $[(242)]$  leaves the annular chain  $[(30)]$  of the horizontal conveyance unit  $[(16a)]$ , the chain presser plate  $[(242)]$  of the headmost first conveyance carriage  $[(200)]$  reaches the annular chain  $[(30)]$  of the horizontal conveyance unit  $[(16b)]$  and the joint conveyance carriage assembly  $[(12)]$  is continuously conveyed.